M.KUMARASAMY COLLEGE OF ENGINEERING, KARUR.

(Autonomous)

AFFILIATED TO ANNA UNIVERSITY, CHENNAI

Department of Mechanical Engineering

REGULATIONS 2014

M.E. MANUFACTURING ENGINEERING

I TO IV SEMESTERS (FULL TIME) CURRICULUM AND SYLLABUS

SEMESTER I

S. No	COURSE CODE	COURSE TITLE	L	T	P	C
THEORY						
1	PMA14101	Applied Probability and Statistics	3	1	0	4
2	PME14102	Advanced Materials Technology	3	0	0	3
3	PME14103	Automated Computer Integrated Manufacturing Systems	3	0	0	3
4	PME14104	Micro Manufacturing	3	0	0	3
5	PME14105	Robot Design and Programming	3	0	0	3
6	E1	Elective I	3	0	0	3
PRACTICAL						
7	PME14105P	CAD/CAM Laboratory	0	0	3	2
		TOTAL	**18**	**1**	**3**	**21**

SEMESTER II

S. No	COURSE CODE	COURSE TITLE	L	T	P	C
THEORY						
1	PME14201	Optimization Techniques in Manufacturing	3	0	0	3
2	PME14202	Manufacturing Metrology and Quality Engineering	3	0	0	3
3	PME14203	Theory of Metal Forming	3	0	0	3
4	PME14204	MEMS and Nanotechnology	3	0	0	3
5	E2	Elective II	3	0	0	3
6	E3	Elective III	3	0	0	3
PRACTICAL						
7	PME14205P	Automation and Metal Forming Laboratory	0	0	3	2
		TOTAL	**18**	**0**	**3**	**20**

SEMESTER III

S. No	COURSE CODE	COURSE TITLE	L	T	P	C
THEORY						
1	E4	Elective IV	3	0	0	3
2	E5	Elective V	3	0	0	3
3	E6	Elective VI	3	0	0	3
PRACTICAL						
4	PME14301P	Project Work (Phase I)	0	0	12	6
		TOTAL	**9**	**0**	**12**	**15**

SEMESTER IV

S. No	COURSE CODE	COURSE TITLE	L	T	P	C
PRACTICAL						
1	PME14401P	Project Work (Phase II)	0	0	24	12
		TOTAL	**0**	**0**	**24**	**12**

TOTAL CREDITS TO BE EARNED FOR THE AWARD OF THE DEGREE = 68

LIST OF ELECTIVES FOR M.E. MANUFACTURING ENGINEERING

SEMESTER I (Elective I)

S. NO	COURSE CODE	COURSE TITLE	L	T	P	C
1.	PME14151	Fluid Power Automation	3	0	0	3
2.	PME14152	Design for Manufacture and Assembly	3	0	0	3
3.	PME14153	Advances in Casting and Welding	3	0	0	3
4.	PME14154	Metal Cutting Theory and Practice	3	0	0	3

SEMESTER II (Elective II & III)

S. NO	COURSE CODE	COURSE TITLE	L	T	P	C
1.	PME14251	Finite Element Methods for Manufacturing Engineering	3	1	0	4
2.	PME14252	Materials Management	3	0	0	3
3.	PME14253	Industrial Ergonomics	3	0	0	3
4.	PME14254	Polymers and Composite Materials	3	0	0	3
5.	PME14255	Non-Destructive Evaluation	3	0	0	3
6.	PME14256	Lean Manufacturing	3	0	0	3
7.	PME14257	Quality and Reliability Engineering	3	0	0	3

SEMESTER III (Elective IV, V & VI)

S. NO	COURSE CODE	COURSE TITLE	L	T	P	C
1.	PME14351	Computer Aided Product Design	3	0	0	3
2.	PME14352	Financial Management	3	0	0	3
3.	PME14353	Manufacturing Management	3	0	0	3
4.	PME14354	Research Methodology	3	0	0	3
5.	PME14355	Nanotechnology	3	0	0	3
6.	PME14356	Materials Testing and Characterization Techniques	3	0	0	3
7.	PME14357	Mechatronics	3	0	0	3

PMA14101 APPLIED PROBABILITY AND STATISTICS L T P C

3 1 0 4

AIM:

- To introduce the concepts of probability, sampling techniques, estimation to the students.

OBJECTIVE:

- To train the students so that they will be able to design experiments and use these concepts for research.

UNIT I PROBABILITY THEORY 13

Random variables – probability density and distribution functions-moment generating and characteristic functions – Binomial, Poisson, Normal distributions and their applications.

UNIT II SAMPLING THEORY 13

Sampling distributions – Standard error – t, F, Chi square distributions – applications.

UNIT III ESTIMATION THEORY 6

Interval estimation for population mean, standard deviation, difference in means, preparation ratio of standard deviations and variances.

UNIT IV TESTING OF HYPOTHESIS AND ANOVA 8

Hypothesis testing – Small samples – Tests concerning proportion, means, standard deviations – Tests based on chi square – and Redistribution - test One, two factor models-Design of experiments.

UNIT V ANOVA 5

Design of experiments – One, Two factor Models

T = 15, TOTAL: 60 PERIODS

REFERENCES:

1. Levin and Rubin, Statistics for Management, Pearson Education India, 2011
2. John.E.Freunds, -Mathematical statistics with applications‖, Pierson Education India, 2011
3. Gupta and Kapoor, Fundamentals of Applied Statistics, Sultanchand, 2006.
4. Hooda, Statistics for Business and Economics, Macmillan India, 2001

PME14102 ADVANCED MATERIALS TECHNOLOGY L T P C

3 0 0 3

AIM:

- To impart knowledge on the advanced concepts of material technology

OBJECTIVES:

- To make the students to understand on elastic, plastic and fractured behaviour of engineering materials.
- To train the students in selection of metallic and non-metallic materials for the various engineering applications.

UNIT I ELASTIC AND PLASTIC BEHAVIOR 10

Elasticity in metals and polymers Anelastic and visco-elastic behaviour – Mechanism of plastic deformation and non metallic shear strength of perfect and real crystals – Strengthening mechanisms, work hardening, solid solutioning, grain boundary strengthening, poly phase mixture, precipitation, particle, fibre and dispersion strengthening. Effect of temperature, strain and strain rate on plastic behaviour – Super plasticity – Deformation of non crystalline materials.

UNIT II FRACTURE BEHAVIOUR 10

Griffith's theory, stress intensity factor and fracture toughness – Toughening mechanisms – Ductile, brittle transition in steel – High temperature fracture, creep – Larson Miller parameter – Deformation and fracture mechanism maps – Fatigue, low and high cycle fatigue test, crack initiation and propagation mechanisms and Paris law. Effect of surface and metallurgical parameters on fatigue – Fracture of non metallic materials – Failure analysis, sources of failure, procedure of failure analysis.

UNIT III SELECTION OF MATERIALS 10

Motivation for selection, cost basis and service requirements – Selection for mechanical properties, strength, toughness, fatigue and creep – Selection for surface durability corrosion and wear resistance – Relationship between materials selection and processing – Case studies in materials selection with relevance to aero, auto, marine, machinery and nuclear applications – Computer aided materials selection.

UNIT IV MODERN METALLIC MATERIALS 8

Dual phase steels, High strength low alloy (HSLA) steel, Transformation induced plasticity (TRIP) Steel, Maraging steel, Nitrogen steel – Intermetallics, Ni and Ti aluminides – smart materials, shape memory alloys – Metallic glass and nano crystalline materials.

UNIT V NON METALLIC MATERIALS 7

Polymeric materials – Formation of polymer structure – Production techniques of fibers, foams, adhesives and coating – structure, properties and applications of engineering polymers – Advanced structural ceramics, WC, TIC, TaC, Al_2O3, SiC, Si_3N_4 CBN and diamond – properties, processing and applications.

TOTAL: 45 PERIODS

REFERENCES:

1. Ashby M.F., Material Selection in Mechanical Design, 3rd Edition, Butter Worth 2005.
2. ASM Hand book, Vol.11, Failure Analysis and Prevention, (10th Edition), ASM, 2002.
3. Charles, J.A., Crane, F.A.A. and Fumess, J.A.G., Selection and use of engineering materials, (3rd edition), Butterworth-Heiremann, 2001.
4. Thomas H. Courtney, Mechanical Behaviour of Materials, (2nd edition), McGraw Hill, 2000
5. Flinn, R.A., and Trojan, P.K., Engineering Materials and their Applications, (4th Edition) Jaico, 1999
6. George E.Dieter, Mechanical Metallurgy, McGraw Hill, 1988

PME14103 AUTOMATED COMPUTER INTEGRATED MANUFACTURING SYSTEM

L	T	P	C
3	0	0	3

AIM:

- To expose the students on the need of automation and integration

OBJECTIVES:

- To teach the role of computers in processing of information knowing across the various stages and various departments in a manufacturing industries
- To train them in process planning.

UNIT I INTRODUCTION 6

Introduction to CAD, CAM, CAD/CAM and CIM - Evolution of CIM – CIM wheel and cycle – Production concepts and mathematical models – Simple problems in production models – CIM hardware and software – Major elements of CIM system – Three step process for implementation of CIM – Computers in CIM – Computer networks for manufacturing – The future automated factory – Management of CIM – Impact of CIM on personnel – CIM status.

UNIT II AUTOMATED MANUFACTURING SYSTEMS 10

Automated production line – system configurations, work part transfer mechanisms – Fundamentals of Automated assembly system – System configuration, Part delivery at workstations – Design for automated assembly – Overview of material handling equipments – Consideration in material handling system design – The 10 principles of Material handling. Conveyor systems – Types of conveyors – Operations and features.

Automated Guided Vehicle system – Types of vehicles and AGVs applications – Vehicle guidance technology – Vehicle management and safety.

Storage system performance – storage location strategies – Conventional storage methods and equipments – Automated storage/Retrieval system and Carousel storage system

Deadlocks in Automated manufacturing systems – Petrinet models – Applications in Dead lock avoidance.

UNIT III GROUP TECHNOLOGY AND FMS 10

Part families – Visual – Parts classification and coding – Production flow analysis – Grouping of parts and Machines by rank order clustering method – Benefits of GT – Case studies.

FMS – Components – workstations – FMS layout configurations – Computer control systems – FMS planning and implementation issues – Architecture of FMS – flow chart showing various operations in FMS – Machine cell design – Composite part concept, Holier method, Key machine concept – Quantitative analysis of FMS – Bottleneck model – Simple and complicated problems – Extended Bottleneck model - sizing the FMS ─ FMS applications, Benefits.

UNIT IV PROCESS PLANNING 10

Process planning – Activities in process planning, Informations required. From design to process planning – classification of manufacturing processes – Selection of primary manufacturing processes – selecting among casting process, forming process and machining process. Sequencing of operations according to Anteriorities – various examples – forming of Matrix of Anteriorities – case study.

Typical process sheet – case studies in Manual process planning.

Computer Aided Process Planning – Process planning module and data base – Variant process planning – Two stages in VPP – Generative process planning – Flow chart showing various activities in generative PP – Semi generative process planning.

UNIT V TYPES OF PROCESS CONTROL AND AUTOMATIC DATA CAPTURE 9

Introduction to process model formulation – linear feed back control systems – Optimal control – Adaptive control –Sequence control and PLC. Computer process control – Computer process interface – Interface hardware – Computer process monitoring – Direct digital control and Supervisory computer control.

Overview of Automatic identification methods – Bar code technology – Other Automatic data capture technologies.

TOTAL: 45 PERIODS

REFERENCES:

1. Alavudeen and Venkateshwaran, -Computer Integrated Manufacturing‖, PHI Learning Pvt. Ltd., New Delhi, 2008.
2. Mikell P.Groover, -Automation, Production system and Computer integrated Manufacturing‖, Prentice Hall of India Pvt. Ltd., 2008.
3. Kant Vajpayee,S., -Computer Integrated Manufacturing‖, Prentice Hall of India, New Delhi, 2007
4. James A.Retrg, Herry W.Kraebber, -Computer Integrated Manufacturing‖, Pearson Education, Asia, 2001.

5. Viswanathan,N., and Narahari,Y., -Performance Modeling and Automated Manufacturing Systems‖, Prentice Hall of India Pvt. Ltd., 2000.
6. Radhakrishnan,P., Subramanian,S., and Raju,V., -CAD/CAM/CIM‖ New Age International Publishers, 2000.
7. Gideon Halevi and Ronald D.Weill, -Principles of Process Planning‖, Chapman Hall, 1995.

PME14104 MICRO MANUFACTURING L T P C
3 0 0 3

AIM:

- To impart the principles of various basic micro manufacturing process

OBJECTIVE:

- The objective of the course is to acquaint the students with the principles, basic machine tools, and developments in the micro manufacturing process and research trends in the area of micro manufacturing process.

UNIT I MICRO MACHINING I 10

Mechanical Micro machining – Ultra Sonic Micro Machining – Abrasive Jet Micro Machining – Water Jet Micro Machining – Abrasive Water Jet Micro Machining – Micro turning – Chemical and Electro Chemical Micro Machining – Electric discharge micro machining.

UNIT II MICRO MACHINING II 10

Beam Energy based micro machining – Electron Beam Micro Machining – Laser Beam Micro Machining – Electric Discharge Micro Machining – Ion Beam Micro Machining –Plasma Beam Micro Machining – Hybrid Micro machining – Electro Discharge Grinding – Electro Chemical spark micro machining – Electrolytic in process Dressing.

UNIT III NANO POLISHING 09

Abrasive Flow finishing – Magnetic Abrasive Finishing – Magneto rheological finishing – Magneto Rheological abrasive flow finishing - Magnetic Float polishing – Elastic Emission Machining – chemo-mechanical Polishining.

UNIT IV MICRO FORMING AND WELDING 09

Micro extrusion – Micro and Nano structured surface development by Nano plastic forming and Roller Imprinting – Micro bending with LASER – LASER micro welding – Electron beam for micro welding.

UNIT V RECENT TRENDS AND APPLICATIONS 07

Metrology for micro machined components – Ductile regime machining– AE based tool wear compensation– Machining of Micro gear, micro nozzle, micro pins – Applications.

TOTAL: 45 PERIODS

REFERENCES:

1. Jain V. K., Micro Manufacturing Processes, CRC Press, Taylor & Francis Group, 2012
1. Janocha H., Actuators – Basics and applications, Springer publishers – 2012
2. Jain V.K., ‗Introduction to Micro machining' Narosa Publishing House, 2011
3. Bharat Bhushan, Handbook of nanotechnology, springer, Germany, 2010.
4. Bandyopadhyay. A.K., Nano Materials, New age international publishers, New Delhi, 2008, ISBN:8122422578.
5. Jain V.K., Advanced Machining Processes, Allied Publishers, Delhi, 2002
6. Mcgeoug.J.A., Micromachining of Engineering Materials, CRC press 2001, ISBN-10:0824706447.
7. www.cmxr.com/industrial/
8. www.sciencemag.org.handbook

PME14105 ROBOT DESIGN & PROGRAMMING L T P C
3 0 0 3

AIM:

- To impart knowledge in the area of Robot designing and programming in Robotic languages.

OBJECTIVES:

- To teach the students about the kinematic arrangement of robots and its applications in the area of manufacturing sectors
- To expose the students to build a robot for any type of application

UNIT I INTRODUCTION 9

Definition, Need Application, Types of robots – Classifications – Configuration, work volume, control loops, controls and intelligence, specifications of robot, degrees of freedoms, end effectors – types, selection applications.

UNIT III ROBOT KINEMATICS 9

Introduction – Matrix representation Homogeneous transformation, forward and inverse – Kinematic equations, Denvit – Hartenbers representations – Inverse Kinematic relations. Fundamental problems with D-H representation, differential motion and velocity of frames – Jacobian, Differential Charges between frames:

UNIT III ROBOT DYNAMICS AND TRAJECTORY PLANNING 9

Lagrangeon mechanics, dynamic equations for sing, double and multiple DOF robots – static force analysis of robots, Trajectory planning – joint space, Cartesian space description and trajectory planning – third order, fifth order - Polynomial trajectory planning

UNIT IV ROBOT PROGRAMMING & AI TECHNIQUES 9

Types of Programming – Teach Pendant programming – Basic concepts in A1 techniques – Concept of knowledge representations – Expert system and its components.

UNIT V ROBOT SENSORS AND ACTUATORS 9

Design of Robots – characteristics of actuating systems, comparison, microprocessors control of electric motors, magnetostrictive actuators, shape memory type metals, sensors, position, velocity, force, temperature, pressure sensors – Contact and non contact sensors, infrared sensors, RCC, vision sensors.

TOTAL: 45 PERIODS

REFERENCES

1. Saeed.B.Niku, ‗Introduction to Robotics, Analysis, system, Applications', Pearson educations, 2002
2. Groover.M.P. Industrial Robotics, McGraw – Hill International edition, 1996.
3. Wesley E Snyder R, ‗Industrial Robots, Computer Interfacing and Control', Prentice Hall International Edition, 1988.
4. Gordon Mair, ‗Industrial Robotics', Prentice Hall (U.K.) 1988

PME14105P **CAD / CAM LAB** **L T P C**
0 0 4 2

AIM:

- To impart the knowledge on training the students in the area of CAD/CAM

OBJECTIVES:

- To teach the students about the drafting of 3D components and analyzing the same using various CAD packages and programming of CNC machines
- To train them to use the various sensors

CAM LABORATORY

1. Exercise on CNC Lathe: Plain Turning, Step turning, Taper turning, Threading, Grooving & canned cycle
2. Exercise on CNC Milling Machine: Profile Milling, Mirroring, Scaling & canned cycle.
3. Study of Sensors, Transducers & PLC: Hall-effect sensor, Pressure sensors, Strain gauge, PLC, LVDT, Load cell, Angular potentiometer, Torque, Temperature & Optical Transducers.

CAD LABORATORY

2D modeling and 3D modeling of components such as

1. Bearing
2. Couplings
3. Gears
4. Sheet metal components
5. Jigs, Fixtures and Die assemblies.

TOTAL: 60 PERIODS

PME14201 **OPTIMIZATION TECHNIQUES IN MANUFACTURING** **L T P C**
3 0 0 3

AIM:

- To introduce the various optimization techniques and their advancements.

OBJECTIVES:

- To make use of the above techniques while modeling and solving the engineering problems of different fields.

UNIT I INTRODUCTION **5**

Optimization – Historical Development – Engineering applications of optimization – Statement of an Optimization problem – classification of optimization problems.

UNIT II CLASSIC OPTIMIZATION TECHNIQUES **10**

Linear programming - Graphical method – simplex method – dual simplex method – revised simplex method – duality in LP – Parametric Linear programming – Goal Programming.

UNIT III NON-LINEAR PROGRAMMING **9**

Introduction – Lagrangeon Method – Kuhn-Tucker conditions – Quadratic programming – Separable programming – Stochastic programming – Geometric programming

UNIT IV INTEGER PROGRAMMING AND DYNAMIC PROGRAMMING AND NETWORK TECHNIQUES 12

Integer programming - Cutting plane algorithm, Branch and bound technique, Zero-one implicit enumeration – Dynamic Programming – Formulation, Various applications using Dynamic Programming. Network Techniques – Shortest Path Model – Minimum Spanning Tree Problem – Maximal flow problem.

UNIT V ADVANCES IN SIMULATION 9

Genetic algorithms – simulated annealing – Neural Network and Fuzzy systems

TOTAL: 45 PERIODS

REFERENCES:

1. R. Panneerselvam, -Operations Researchll, Prentice Hall of India Private Limited, New Delhi 1 – 2005
2. J.K.Sharma, Operations Research – Theory and Applications – Macmillan India Ltd., 1997
3. Hamdy A. Taha, Operations Research – An Introduction, Prentice Hall of India, 1997
4. P.K. Guptha and Man-Mohan, Problems in Operations Research – Sultan chand & Sons, 1994
5. Ravindran, Philips and Solberg, Operations Research Principles and Practice, John Wiley & Sons, Singapore, 1992

PME14202 MANUFACTURING METROLOGY AND QUALITY ENGINEERING L T P C
3 0 0 3

AIM:

To expose the students, the importance of measurement and the various latest measuring techniques using Laser, Coordinate measuring machines and Opto-electronics devices. Also to stress upon the Importance of quality in manufacturing.

OBJECTIVES:

- To impart through knowledge in various latest measurement systems such as laser metrology, coordinate measuring machines and electro-optical devices.
- To train them in the area of precision and quality manufacturing

UNIT I LASER METROLOGY AND PRECISION INSTRUMENTS 10

Introduction – types of lasers – laser in engineering metrology – metrological laser methods for applications in machine systems – Interferometry applications – speckle interferometry – laser interferometers in manufacturing and machine tool alignment testing – laser Doppler technique – laser Doppler anemometry - Laser telemetric systems – detection of microscopic imperfections on high quality surface Pitter NPL gauge interferometer – classification of optical scanning systems – high inertia laser scan technique – rotating mirror technique vibrational deflectors – refractive and diffractive scanners. – laser gauging – bar coding – laser dimensional measurement system.

UNIT II CO-ORDINATE MEASURING SYSTEM 9

Co-ordinate metrology – CMM configurations – hardware components – software – Probe sensors – Displacement devices – performance evaluations – software – hardware – dynamic errors – thermal effects diagram – temperature variations - environment control – applications – Roll of CMM in reverse engineering.

UNIT III OPTO ELECTRONICS AND VISION SYSTEM 9

Opto electronic devices – CCD – On-line and in-process monitoring in production - applications - image analysis and computer vision – Image analysis techniques – spatical feature – Image extraction – segmentation – digital image processing – Vision system for measurement – Comparison laser scanning with vision system

UNIT IV QUALITY IN MANUFACTURING AND DESIGN ENGINEERING 9

Importance of manufacturing planning for quality – initial planning and concept of quality – self controls – defining quality responsibilities on the factory flow – automated manufacturing – overall view of manufacturing planning – process quality audits – Opportunities for improvement in product design – early warning concepts and design assurance – design for basic functional requirements – design for reliability – availability – designing for manufacturability and safety – cost of quality – design review - concurrent engineering – improving the effectiveness of product development.

UNIT V QUALITY MANAGEMENT SYSTEM AND CONTINUOUS IMPROVEMENT 8

Need for quality management system – design of quality management system – quality management system requirements – ISO 9001 and other management system and models – basic quality engineering tools - statistical process control – techniques for process design and improvement – Taguchi methods for process improvement – six sigma.

TOTAL: 45 PERIODS

REFERENCES:

1. Oakland J.S. Total Quality Management – Text with cases, Butter worth – Heinemann – An imprint of Elseiver, First Indian Print, New Delhi 2005.
2. Elanchezhian.C, Vijaya Ramnath.B and Sunder Selwyn, T., Engineering Metrology, Eswar Press, Chennai, 2004.
3. Zuech Nello, Understanding and Applying Machine Vision, Marcel Dekker, Inc, 2000
4. John A. Bosch, Giddings and Lewis Dayton, Co-ordinate Measuring Machines and Systems, Marcel Dekker, Inc, 1999.
   Juran J.M. and Gyna F.M., Quality Planning and Analysis, Tata-McGraw Hill, New Delhi, 1995.
5. Awcock, G.J. and Thomas R, Applied Image Processing, Mc.Graw Hill, Inc. 1996.

PME14203 THEORY OF METAL FORMING L T P C

3 0 0 3

AIM:

- To impart knowledge on plasticity, surface treatment for forming of various types of metal forming process.

OBJECTIVES:

- To study the basic concepts of metal forming techniques and to develop force calculation in metal forming process.
- To study the thermo mechanical regimes and its requirements of metal forming

UNIT I THEORY OF PLASTICITY 9

Theory of plastic deformation – Yield criteria – Tresca and Von-mises – Distortion energy – Stress-strain relation – Mohr's circle representation of a state of stress – cylindrical and spherical co-ordinate system – upper and lower bound solution methods – Overview of FEM applications in Metal Forming analysis.

UNIT II THEORY AND PRACTICE OF BULK FORMING PROCESSES 8

Analysis of plastic deformation in Forging, Rolling, Extrusion, rod/wire drawing and tube drawing – Effect of friction – calculation of forces, work done – Process parameters, equipment used – Defects – applications – Recent advances in Forging, Rolling, Extrusion and Drawing processes – Design consideration in forming.

UNIT III SHEET METAL FORMING 8

Formability studies – Conventional processes – H E R F techniques – Superplastic forming techniques – Hydro forming – Stretch forming – Water hammer forming – Principles and process parameters – Advantage, Limitations and application

UNIT IV POWDER METALLURGY AND SPECIAL FORMING PROCESSES 9

Overview of P/M technique – Advantages – applications – Powder preform forging – powder rolling – Tooling, process parameters and applications. - Orbital forging – Isothermal forging – Hot and cold isostatic pressing – High speed extrusion – Rubber pad forming – Fine blanking – LASER beam forming

UNIT V SURFACE TREATMENT AND METAL FORMING APPLICATIONS 9

Experiment techniques of evaluation of friction in metal forming selection – influence of temperature and gliding velocity – Friction heat generation – Friction between metallic layers – Lubrication carrier layer – Surface treatment for drawing, sheet metal forming, Extrusion, hot and cold forging.

Processing of thin Al tapes – Cladding of Al alloys – Duplex and triplex steel rolling – Thermo mechanical regimes of Ti and Al alloys during deformation – Formability of welded blank sheet – Laser structured steel sheet - Formability of laminated sheet.

TOTAL: 45 PERIODS

REFERENCES:

1. Helmi A Youssef, Hassan A. El-Hofy, Manufacturing Technology: Materials, Processes and Equipment, CRC publication press, 2012.
2. SAE Transactions, Journal of Materials and Manufacturing Section 5, 1993-2007
3. Surender kumar, Technology of Metal Forming Processes, Prentice Hall India Publishers,2010
4. Marciniak,Z., Duncan J.L., Hu S.J., ‗Mechanics of Sheet Metal Forming', Butterworth-Heinemann An Imprint of Elesevier, 2006
5. Nagpal G.R., Metal Forming Processes- Khanna publishers, 2005.
6. Altan T., Metal forming – Fundamentals and applications – American Society of Metals, Metals park, 2003
7. ASM Hand book, Forming and Forging, Ninth edition, Vol – 14, 2003
8. Shiro Kobayashi, Soo-IK-oh-Altan, T,Metal forming and Finite Element Method, Oxford University Press, 2001.
9. Proc. Of National Seminar on -Advances in Metal Forming‖ MIT, March 2000
10. Dieter G.E., Mechanical Metallurgy (Revised Edition II) McGraw Hill Co., 1988
11. Altan.T, Soo-IK-oh, Gegel, HL – Metal forming, fundamentals and Applications, American Society of Metals, Metals Park, Ohio, 1995.

PME14204 MICRO ELECTRO MECHANICAL SYSTEMS AND NANO TECHNOLOGY

L	T	P	C
3	0	0	3

AIM:

- To inspire the students to expect to the trends in manufacturing of micro components and measuring systems to nano scale.

OBJECTIVES:

- To expose the students to the evolution of micro electromechanical systems, to the various fabrication techniques and to make students to be aware of micro actuators.
- Also to impart knowledge to the students about nano materials and various nano measurements techniques.

UNIT I OVER VIEW OF MEMS AND MICROSYSTEMS 6

Definition – historical development – properties, design and fabrication micro-system, microelectronics, working principle ,applications and advantages of micro system. Substrates and wafers, silicon as substrate material, mechanical properties of Si, Silicon Compounds - silicon piezo resistors, Galium arsenide, quartz, polymers for MEMS, conductive polymers.

UNIT II FABRICATION PROCESSES AND MICRO SYSTEM PACKAGING 10

Photolithography, photo resist applications, light sources, ion implantation, diffusion–Oxidation - thermal oxidation, silicon dioxide, chemical vapour deposition, sputtering - deposition by epitaxy – etching – bulk and surface machining – LIGA process – LASER, Electron beam ,Ion beam processes – Mask less lithography. Micro system packaging –packaging design– levels of micro system packaging -die level, device level and system level – interfaces in packaging – packaging technologies- Assembly of Microsystems

UNIT III MICRO DEVICES 8

Sensors – classification – signal conversion ideal characterization of sensors micro actuators, mechanical sensors – measurands - displacement sensors, pressure sensor, flow sensors, Accelerometer , chemical and bio sensor - sensitivity, reliability and response of micro-sensor - micro actuators – applications.

UNIT IV SCIENCE AND SYNTHESIS OF NANO MATERIALS 10

Classification of nano structures – Effects of nano scale dimensions on various properties – structural, thermal, chemical, magnetic, optical and electronic properties fluid dynamics –Effect of nano scale dimensions on mechanical properties - vibration, bending, fracture

Nanoparticles, Sol-Gel Synthesis, Inert Gas Condensation, High energy Ball Milling, Plasma Synthesis, Electro deposition and other techniques. Synthesis of Carbon nanotubes – Solid carbon source based production techniques – Gaseous carbon source based production techniques – Diamond like carbon coating. Top down and bottom up processes.

UNIT V CHARACTERIZATION OF NANO MATERIALS 11

Nano-processing systems – Nano measuring systems – characterization – analytical imaging techniques – microscopy techniques, electron microscopy scanning electron microscopy, confocal LASER scanning microscopy - transmission electron microscopy, transmission electron microscopy, scanning tunneling microscopy, atomic force microscopy, diffraction techniques – spectroscopy techniques – Raman spectroscopy, 3D surface analysis – Mechanical, Magnetic and thermal properties – Nano positioning systems.

TOTAL: 45 PERIODS

REFERENCES:

1. Sami Franssila, Introduction to Micro fabrication, John Wiley & sons Ltd, 2004. ISBN:470-85106-6
2. Norio Taniguchi, Nano Technology, Oxford University Press, New York, 2003
3. Charles P Poole, Frank J Owens, Introduction to Nano technology, John Wiley and Sons, 2003
4. Tai – Ran Hsu, MEMS and Microsystems Design and Manufacture, Tata-McGraw Hill, New Delhi, 2002.
5. Mark Madou , Fundamentals of Microfabrication, CRC Press, New York, 1997.
6. Mohamed Gad-el-Hak, MEMS Handbook, CRC press, 2006, ISBN : 8493-9138-5
7. Waqar Ahmed and Mark J. Jackson, Emerging Nanotechnologies for Manufacturing, Elsevier Inc.,2013,ISBN : 978-93-82291-39-8
8. Julian W. Hardner Micro Sensors, Principles and Applications, CRC Press 1993.

PME14205P AUTOMATION AND METAL FORMING LABORATORY L T P C
0 0 4 2

AIM

- To impart practical knowledge on bulk metal forming and sheet metal forming processes

OBJECTIVE

- To train the students to have an hands on having the basic concepts of metal forming processes and to determine some metal forming parameters for a given shape.

EXPERIMENTS

1. Determination of strain hardening exponent
2. Determination of strain rate sensitivity index
3. Construction of formability limit diagram
4. Determination of efficiency in water hammer forming
5. Determination of interface friction factor
6. Determination of extrusion load
7. Study on two high rolling process

AUTOMATION LAB

1. Simulation of single and double acting cylinder circuits
2. Simulation of Hydraulic circuits
3. Simulation of electro pneumatic circuits
4. Simulation of electro hydraulic circuits
5. Simulation of PLC circuits
6. Software simulation of fluid power circuits using Automation studio.

TOTAL: 60 PERIODS

PME14151 FLUID POWER AUTOMATION L T P C
3 0 0 3

AIM:

To impart knowledge in the area of hydraulics, pneumatic and fluid power components and its functions.

OBJECTIVES:

- To make the students to learn the basic concepts of hydraulics and pneumatics and their controlling elements in the area of manufacturing process.
- To train the students in designing the hydraulics and pneumatic circuits using various design procedures.

UNIT I INTRODUCTION 5

Need for Automation, Hydraulic & Pneumatic Comparison – ISO symbols for fluid power elements, Hydraulic, pneumatics – Selection criteria.

UNIT II FLUID POWER GENERATING/UTILIZING ELEMENTS 8

Hydraulic pumps and motor gears, vane, piston pumps-motors-selection and specification-Drive characteristics – Linear actuator – Types, mounting details, cushioning – power packs – construction. Reservoir capacity, heat dissipation, accumulators – standard circuit symbols, circuit (flow) analysis.

UNIT III CONTROL AND REGULATION ELEMENTS 8

Direction flow and pressure control valves-Methods of actuation, types, sizing of ports-pressure and temperature compensation, overlapped and underlapped spool valves-operating characteristics-electro hydraulic servo valves-Different types-characteristics and performance.

UNIT IV CIRCUIT DESIGN 10

Typical industrial hydraulic circuits-Design methodology – Ladder diagram-cascade, method-truth table-Karnaugh map method-sequencing circuits-combinational and logic circuit.

UNIT V ELECTRO PNEUMATICS & ELECTRONIC CONTROL OF HYDRAULIC AND PNEUMATIC CIRCUITS 7

Electrical control of pneumatic and hydraulic circuits-use of relays, timers, counters, Ladder diagram. Programmable logic control of Hydraulics Pneumatics circuits, PLC ladder diagram for various circuits, motion controllers, use of field busses in circuits. Electronic drive circuits for various Motors.

TOTAL: 45 PERIODS

REFERENCES:

1. W.Bolton, Mechatronics, Electronic control systems in Mechanical and Electrical Engineering Pearson Education, 2003.
2. Peter Rohner, Fluid Power Logic Circuit Design, Mcmelan Prem, 1994.
3. Antony Esposito, Fluid Power Systems and control Prentice-Hall, 1988
4. E.C.Fitch and J.B.Suryaatmadyn. Introduction to fluid logic, McGraw Hill, 1978
5. Peter Rohner, Fluid Power logic circuit design. The Macmillan Press Ltd.,London, 1979
6. Herbert R. Merritt, Hydraulic control systems, John Wiley & Sons, Newyork, 1967
7. Dudbey. A. Peace, Basic Fluid Power, Prentice Hall Inc, 1967.

PME14152 DESIGN FOR MANUFACTURING AND ASSEMBLY L T P C

3 0 0 3

AIM:

- To impart the knowledge about the significance of design for manufacturing and assembly

OBJECTIVES:

- To make the students learn about tolerance analysis, allocation and geometrical tolerances.
- Guidelines for design for manufacturing and assembly with examples.

UNIT I TOLERANCE ANALYSIS 8

Introduction – Concepts, definitions and relationships of tolerancing – Matching design tolerances with appropriate manufacturing process – manufacturing process capability metrics – Worst care, statistical tolerance Analysis – Linear and Non-Linear Analysis – Sensitivity Analysis – Taguchi‘s Approach to tolerance design.

UNIT II TOLERANCE ALLOCATION 8

Tolerance synthesis – Computer Aided tolerancing – Traditional cost based analysis – Taguchi‘s quality loss function – Application of the Quadratic loss function to Tolerancing – Principles of selective Assembly – Problems.

UNIT III GD&T 10

Fundamentals of geometric dimensioning and tolerancing – Rules and concepts of GD&T – Form controls – Datum systems – Orientation controls – Tolerance of position – Concentricity and symmetry controls – Run out controls – Profile controls.

UNIT IV TOLERANCE CHARTING 9

Nature of the tolerance buildup – structure and setup of the tolerance chart – piece part sketches for tolerance charts – Arithmetic ground rules for tolerance charts – Determination of Required balance dimensions – Determination of Mean working Dimensions – Automatic tolerance charting – Tolerance charting of Angular surfaces.

UNIT V MANUFACTURING GUIDELINES 10

DFM guidelines for casting, weldment design – Formed metal components – Turned parts – Milled, Drilled parts – Non metallic parts – Computer Aided DFM software – Boothroyd and Dewhurst method of DFMA – DCS – Vis/VSA – 3D Dimensional control – Statistical tolerance Analysis Software – Applications.

TOTAL: 45 PERIODS

REFERENCES:

1. C.M. Creveling, -Tolerance Design – A handbook for Developing Optimal Specifications‖, Addison – Wesley, 1997.
2. James D. Meadows, ‗Geometric Dimensioning and Tolerancing‖, Marcel Dekker Inc., 1995.
3. Alex Krulikowski, -Fundamentals GD&T‖, Delmar Thomson Learning, 1997.
4. Oliver R. Wade, -Tolerance Control in Design and Manufacturing‖, Industrial Press, NY, 1967.
5. James G. Bralla, -Handbook of Product Design for Manufacturing‖, McGraw Hill, 1986.

PME14153 ADVANCES IN CASTING AND WELDING L T P C

3 0 0 3

AIM:

- To refresh the knowledge on basic concepts and to impart knowledge on advances in casting and welding processes.

OBJECTIVES:

- To study the metallurgical concepts and applications of casting and welding process.
- To acquire knowledge in CAD of casting and automation of welding process.

UNIT I CASTING DESIGN 8

Heat transfer between metal and mould — Design considerations in casting – Designing for directional solidification and minimum stresses - principles and design of gating and risering

UNIT II CASTING METALLURGY 8

Solidification of pure metal and alloys – shrinkage in cast metals – progressive and directional solidification — Degasification of the melt-casting defects – Castability of steel , Cast Iron, Al alloys , Babbit alloy and Cu alloy.

UNIT III RECENT TRENDS IN CASTING AND FOUNDRY LAYOUT 8

Shell moulding, precision investment casting, CO_2 moulding, centrifugal casting, Die casting, Continuous casting, Counter gravity low pressure casting, Squeeze casting and semisolid processes. Layout of mechanized foundry – sand reclamation – material handling in foundry pollution control in foundry — Computer aided design of casting.

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UNIT IV WELDING METALLURGY AND DESIGN 10

Heat affected Zone and its characteristics – Weldability of steels, cast iron, stainless steel, aluminum, Mg , Cu , Zirconium and titanium alloys – Carbon Equivalent of Plain and alloy steels Hydrogen

embrittlement – Lamellar tearing – Residual stress – Distortion and its control . Heat transfer and solidification - Analysis of stresses in welded structures – pre and post welding heat treatments – weld joint design – welding defects – Testing of weldment.

UNIT V RECENT TRENDS IN WELDING 11

Friction welding, friction stir welding – explosive welding – diffusion bonding – high frequency induction welding – ultrasonic welding – electron beam welding – Laser beam welding –Plasma welding – Electroslag welding- narrow gap, hybrid twin wire active TIG – Tandem MIG- modern brazing and soldering techniques – induction, dip resistance, diffusion processes – Hot gas, wave and vapour phase soldering. Overview of automation of welding in aerospace, nuclear, surface transport vehicles and under water welding.

TOTAL: 45 PERIODS

REFERENCES:

1. ASM Handbook, Vol 15, Casting, 2004
2. ASM Handbook vol.6, welding Brazing & Soldering, 2003
3. Jain P.L., Principles of Foundry Technology,Tata McGrawHill Publishers, 2003
4. Parmer R.S., Welding Engineering and Technology, Khanna Publishers,2002
5. Srinivasan N.K., Welding Technology, Khanna Tech Publishers, 2002
6. Heineloper & Rosenthal, Principles of Metal Casting, Tata McGraw Hill, 2000.
7. Carrry B., Modern Welding Technology, Prentice Hall Pvt Ltd., 2002
8. Cornu.J. Advanced welding systems – Volumes I, II and III, JAICO Publishers, 1994.
9. Iotrowski – Robotic welding – A guide to selection and application – Society of mechanical Engineers, 1987.
10. Schwariz, M.M. – Source book on innovative welding processes – American Society for Metals (OHIO), 1981
11. Lancaster.J.F. – Metallurgy of welding – George Alien & Unwin Publishers, 1980

PME14154 METAL CUTTING THEORY AND PRACTICE L T P C
3 0 0 3

AIM:

- To impart the knowledge and train the students in the area of metal cutting theory and its importance.

OBJECTIVES:

- To make the students familiar with the various principles of metal cutting, cutting tool materials and its wear mechanisms during the machining operation.

UNIT I INTRODUCTION 9

Need for rational approach to the problem of cutting materials-observation made in the cutting of metals-basic mechanism of chip formation-thin and thick zone modes-types of chips-chip breaker-orthogonal Vs oblique cutting-force velocity relationship for shear plane angle in orthogonal cutting-energy consideration in machining-review of Merchant, Lee and Shafter theories-critical comparison.

UNIT II SYSTEM OF TOOL NOMENCLATURE 9

Nomenclature of single point cutting tool-System of tool nomenclature and conversion of rake angles-nomenclature of multi point tools like drills, milling-conventional Vs climb milling, mean cross sectional area of chip in milling-specific cutting pressure.

UNIT III THERMAL ASPECTS OF MACHINING 9

Heat distribution in machining-effects of various parameters on temperature-methods of temperature measurement in machining-hot machining-cutting fluids.

UNIT IV TOOL MATERIALS, TOOL LIFE AND TOOL WEAR 9

Essential requirements of tool materials-development in tool materials-ISO specification for inserts and tool holders-tool life-conventional and accelerated tool life tests-concept of mach inability index-economics of machining.

UNIT V WEAR MECHANISMS AND CHATTER IN MACHINING 9

Processing and Machining – Measuring Techniques – Reasons for failure of cutting tools and forms of wear-mechanisms of wear-chatter in machining-factors effecting chatter in machining-types of chatter-mechanism of chatter.

TOTAL: 45 PERIODS

REFERENCES

1. Boothroid D.G. & Knight W.A., Fundamentals of machining and machine tools, Marcel Dekker, Newyork, 1989.
2. Shaw.M.C.Metal cutting principles, oxford Clare don press, 1984.
3. Bhattacharya.A., Metal Cutting Theory and practice, Central Book Publishers, India, 1984.

PME14251 FINITE ELEMENT METHODS FOR MANUFACTURING ENGINEERING

L	T	P	C
3	0	0	3

AIM:

- To impart knowledge in the area of finite element methods and its application in manufacturing.

OBJECTIVE:

- To study the fundamentals of one dimensional and two dimensional problems using FEA in manufacturing.

UNIT I INTRODUCTION 6

Fundamentals – Initial, boundary and eigen value problems – weighted residual, Galerkin and Rayleigh Ritz methods - Integration by parts – Basics of variational formulation – Polynomial and Nodal approximation.

UNIT II ONE DIMENSIONAL ANALYSIS 10

Steps in FEM – Discretization. Interpolation, derivation of elements characteristic matrix, shape function, assembly and imposition of boundary conditions-solution and post processing – One dimensional analysis in solid mechanics and heat transfer.

UNIT III SHAPE FUNCTIONS AND HIGHER ORDER FORMULATIONS 10

Shape functions for one and two dimensional elements- Three noded triangular and four nodded quadrilateral element Global and natural co-ordinates—Non linear analysis – Isoparametric elements – Jacobian matrices and transformations – Basics of two dimensional, plane stress, plane strain and axisymmetric analysis.

UNIT IV COMPUTER IMPLEMENTATION 9

Pre Processing, mesh generation, elements connecting, boundary conditions, input of material and processing characteristics – Solution and post processing – Overview of application packages – Development of code for one dimensional analysis and validation

UNIT V ANALYSIS OF PRODUCTION PROCESSES 10

FE analysis of metal casting – special considerations, latent heat incorporation, gap element – Time stepping procedures – Crank – Nicholson algorithm – Prediction of grain structure – Basic concepts of plasticity and fracture – Solid and flow formulation – small incremental deformation formulation – Fracture criteria – FE analysis of metal cutting, chip separation criteria, incorporation of strain rate dependency **–** FE analysis of welding.

TOTAL: 45 PERIODS

REFERENCES:

1. Reddy, J.N. An Introduction to the Finite Element Method, McGraw Hill,2005.
2. Rao, S.S., Finite Element method in engineering, Pergammon press, 2005.
3. Seshu P., Textbook of Finite Element Analysis, PHI Learning Pvt. Ltd, 2004.
4. Lewis R.W. Morgan, K, Thomas, H.R. and Seetharaman, K.N. The Finite Element Method in Heat Transfer Analysis, John Wiley, 1994.
5. Bathe, K.J., Finite Element procedures in Engineering Analysis, 1990
6. Kobayashi,S, Soo-ik-Oh and Altan,T, Metal Forming and the Finite Element Methods, Oxford University Press, 1989.
7. www.tbook.com
8. www.pollockeng.com

PME14252 MATERIALS MANAGEMENT L T P C
3 0 0 3

AIM:

- To introduce to the students the various functions of materials management

OBJECTIVE:

- To make the students familiar with the various concepts and functions of material management, so that the students will be in a position to manage the materials management department independently.

UNIT I INTRODUCTION 6

Introduction to materials management – Objectives – Functions – Operating Cycle – Value analysis – Make or buy decisions.

UNIT II MANAGEMENT OF PURCHASE 7

Purchasing policies and procedures – Selection of sources of supply – Vendor development – Vendor evaluation and rating – Methods of purchasing – Imports – Buyer – Seller relationship – Negotiations.

UNIT III MANAGEMENT OF STORES AND LOGISTICS 12

Stores function – Location – Layout – Stock taking – Materials handling – Transportation – Insurance – Codification – Inventory pricing – stores management – safety – warehousing – Distribution linear programming – Traveling Salesman problems – Network analysis – Logistics Management.

UNIT IV MATERIALS PLANNING 10

Forecasting – Materials requirements planning – Quantity – Periodic – Deterministic models – Finite production.

UNIT V INVENTORY MANAGEMENT 10

ABC analysis – Aggregate planning – Lot size under constraints – Just in Time (JIT) system.

TOTAL: 45 PERIODS

REFERENCES

1. Dr.R. Kesavan, C.Elanchezian and B.Vijaya Ramnath, Production Planning and Control, Anuratha Publications, Chennai, 2008.
2. Guptha P.K. and Heera, Operations Research, Suttan Chand & Sons, 2007.
3. Lamer Lee and Donald W.Dobler, Purchasing and Material Management, Text and cases, Tata McGraw Hill, 2006.
4. G. Reghuram, N. Rangaraj, Logistics and supply chain management – cases and concepts, Macmillan India Ltd., 2006.
5. Dr. R. Kesavan, C.Elanchezian and T.SundarSelwyn, Engineering Management – Eswar Press – 2005.
6. Gopalakrishnan.P, Handbook of Materials Management, Prentice Hall of India, 2005.

PME14253 INDUSTRIAL ERGONOMICS L T P C

3 0 0 3

AIM:

To introduce the concepts of Ergonomics and to indicate the areas of Applications.

OBJECTIVES:

To make the students familiarize with various concepts of Ergonomics, so that students will able to apply the concepts of ergonomics to Design of man – machine system.

UNIT I INTRODUCTION 9

Concepts of human factors engineering and ergonomics – Man – machine system and design philosophy – Physical work – Heat stress – manual lifting – work posture – repetitive motion.

UNIT II ANTHROPOMETRY 9

Physical dimensions of the human body as a working machine – Motion size relationships – Static and dynamic anthropometry – Anthropometric aids – Design principles – Using anthropometric measures for industrial design – Procedure for anthropometric design.

UNIT III DESIGN OF SYSTEMS 10

Displays – Controls – Workplace – Seating – Work process – Duration and rest periods – Hand tool design – Design of visual displays – Design for shift work.

UNIT IV ENVIRONMENTAL FACTORS IN DESIGN 10

Temperature – Humidity – Noise – Illumination –Vibration – Measurement of illumination and contrast – use of photometers – Recommended illumination levels. The ageing eye – Use of indirect (reflected) lighting – cost efficiency of illumination – special purpose lighting for inspection and quality control – Measurement of sound – Noise exposure and hearing loss – Hearing protectors – analysis and reduction of noise – Effects of Noise on performance – annoyance of noise and interference with communication – sources of vibration discomfort.

UNIT V WORK PHYSIOLOGY 8

Provision of energy for muscular work – Role of oxygen physical exertion – Measurement of energy expenditure Respiration – Pulse rate and blood pressure during physical work – Physical work capacity and its evaluation.

TOTAL: 45 PERIODS

REFERENCES:

1. Martin Helander, A guide to the ergonomics of manufacturing, East West press, 2007
2. E.J. McCormic & Mark S. Sangers, Human factors in engineering design, McGraw Hill 2007
3. R.S. Bridger Introduction to Ergonomics, McGraw Hill, 1995.

PME14254 POLYMERS AND COMPOSITE MATERIALS L T P C
3 0 0 3

AIM:

To impart knowledge on types, physical properties and processing of polymer matrix composites, metal matrix composites and ceramics matrix composites.

OBJECTIVES:

- To study matrix material, reinforcements of polymer matrix composites, MMC and ceramic matrix composites.
- To develop knowledge on processing, interfacial properties and application of composites.

UNIT I PROCESSING OF POLYMERS 9

Chemistry and Classification of Polymers – Properties of Thermo plastics – Properties of Thermosetting Plastics - Extrusion – Injection Moulding – Blow Moulding – Compression and Transfer Moulding – Casting – Thermo Forming. General Machining properties of Plastics – Machining Parameters and their effect – Joining of Plastics – Thermal bonding – Applications.

UNIT II FIBERS AND MATRIX MATERIALS 9

Fibers – Fabrication, Structure, properties and applications – Glass fiber, Boron fiber, carbon fiber, organic fiber, ceramic and metallic fibers - whiskers–Fabrication of Matrix materials – polymers, metals and ceramics and their properties – interfaces – Wettability – Types of bonding at the interface – Tests for measuring interfacial strength - Physical and chemical properties.

UNIT III PROCESSING OF POLYMER MATRIX COMPOSITES 9

Thermoset matrix composites: hand layup, spray, filament winding, Pultrusion, resin transfer moulding, autoclave moulding - bag moulding, compression moulding with Bulk Moulding Compound and sheet Moulding Compound – thermoplastic matrix composites – film stacking, diaphragm forming, thermoplastic tape laying, injection moulding – interfaces in PMCs - structure, properties and application of PMCs –recycling of PMCs.

UNIT IV PROCESSING OF METAL MATRIX COMPOSITES 9

Metallic matrices: aluminium, titanium, magnesium, copper alloys – processing of MMCs: liquid state, Solid state, in situ fabrication techniques – diffusion bonding – powder metallurgy techniques-interfaces in MMCs – mechanical properties – machining of MMCs – Applications.

UNIT V PROCESSING OF CERAMIC MATRIX COMPOSITES AND CARBON-CARBON COMPOSITES 9

Processing of CMCs: cold pressing, sintering, reaction bonding, liquid infiltration, lanxide process – in situ chemical reaction techniques: chemical vapour deposition, chemical vapour impregnation, sol-gel

– interfaces in CMCs – mechanical properties and applications of CMCs – Carbon-carbon Composites – applications.

TOTAL: 45 PERIODS

REFERENCES:

1. Krishnan K Chawla, Composite Materials: Science and Engineering, International Edition, Springer, 2012, ISBN:978-0-387-74364-6.
2. Mallick P.K., Fiber Reinforced Composites: Materials, Manufacturing and Design, CRC press, New Delhi, 2010, ISBN:0849342058.
3. Jamal Y. Sheikh-Ahmad, Machining of Polymer Composites, Springer, USA, 2009. ISBN: 978-0-387-35539-9.
4. Mallick, P.K. and Newman.S., Composite Materials Technology, Hanser Publishers, 2003.
5. Harold Belofsky, Plastics, Product Design and Process Engineering, Hanser Publishers, 2002.
6. Seamour, E.B. Modern Plastics Technology, Prentice Hall, 2002
7. Said Jahanmir, Ramulu M. and Philp Koshy, Machining of Ceramics and Composites, Marcel Dekker Inc., New York, 1999, ISBN: 0-8247-0178-x.
8. ASM Handbook – Composites, Vol-21, 2001, ISBN: 978-0-87170-703-1.

PME14255 NON-DESTRUCTIVE EVALUATION L T P C
3 0 0 3

AIM:

To stress the importance of NDT in engineering.

OBJECTIVES:

To introduce all types of NDT and their applications in Engineering.

UNIT I NON-DESTRUCTIVE TESTING: AN INTRODUCTION, VISUAL INSPECTION & LIQUID PENETRANT TESTING 6

Introduction to various non-destructive methods, Comparison of Destructive and Non destructive Tests, Visual Inspection, Optical aids used for visual inspection, Applications.

Physical principles, procedure for penetrant testing, Penetrant testing materials, Penetrant testing methods-water washable, Post – Emulsification methods, Applications

UNIT II EDDY CURRENT TESTING & ACOUSTIC EMISSION 10

Principles, Instrumentation for ECT, Absolute, differential probes, Techniques – High sensitivity techniques, Multi frequency, Phased array ECT, Applications.

Principle of AET, Instrumentation, Applications - testing of metal pressure vessels, Fatigue crack detection in aerospace structures.

UNIT III MAGNETIC PARTICLE TESTING & THERMOGRAPHY 10

Principle of MPT, procedure used for testing a component, Equipment used for MPT, Magnetizing techniques, Applications.

Principle of Thermography, Infrared Radiometry, Active thermography measurements, Applications – Imaging entrapped water under an epoxy coating, Detection of carbon fiber contaminants.

UNIT IV ULTRASONIC TESTING 10

Principle, Ultrasonic transducers, Ultrasonic Flaw detection Equipment, Modes of display A- scan, B-Scan, C- Scan, Applications, Inspection Methods - Normal Incident Pulse-Echo Inspection, Normal Incident Through-transmission Testing, Angle Beam Pulse-Echo testing, TOFD Technique, Applications of Normal Beam Inspection in detecting fatigue cracks, Inclusions, Slag, Porosity and

Intergranular cracks - Codes, standards, specification and procedures and case studies in ultrasonics test.

UNIT V RADIOGRAPHY 9

Principle of Radiography, x-ray and gamma ray sources- safety procedures and standards, Effect of radiation on Film, Radiographic imaging, Inspection Techniques – Single wall single image, Double wall Penetration, Multiwall Penetration technique, Real Time Radiography - Codes, standards, specification and procedures and case studies in Radiography test.

Case studies on defects in cast, rolled, extruded, welded and heat treated components - Comparison and selection of various NDT techniques

TOTAL: 45 PERIODS

REFERENCES:

1. Baldev Raj, Jeyakumar,T., Thavasimuthu,M., -Practical Non Destructive Testing‖ Narosa publishing house, New Delhi, 2002
2. Peter J. Shull -Non Destructive Evaluation: Theory, Techniques and Application‖ Marcel Dekker, Inc., New York, 2002
3. Krautkramer. J., -Ultra Sonic Testing of Materials‖, 1st Edition, Springer – Verlag Publication, New York, 1996.
4. www.ndt.net

PME14256 LEAN MANUFACTURING L T P C
3 0 0 3

AIM:

To introduce the concepts of lean manufacturing system.

OBJECTIVES:

- To study the various tools for lean manufacturing (LM).
- To apply the above tools to implement LM system in an organization.

UNIT I INTRODUCTION TO LEAN MANUFACTURING 7

Conventional Manufacturing versus Lean Manufacturing – Principles of Lean Manufacturing – Basic elements of lean manufacturing – Introduction to LM Tools.

UNIT II CELLULAR MANUFACTURING, JIT, TPM 9

Cellular Manufacturing – Types of Layout, Principles of Cell layout, Implementation. JIT – Principles of JIT and Implementation of Kanban. TPM – Pillars of TPM, Principles and implementation of TPM.

UNIT III SET UP TIME REDUCTION, TQM, 5S, VSM 10

Set up time reduction – Definition, philosophies and reduction approaches. TQM – Principles and implementation. 5S Principles and implementation - Value stream mapping - Procedure and principles.

UNIT IV SIX SIGMA 9

Six Sigma – Definition, statistical considerations, variability reduction, design of experiments – Six Sigma implementation

UNIT V CASE STUDIES 10

Various case studies of implementation of lean manufacturing at industries.

TOTAL: 45 PERIODS

REFERENCES:

1. Design and Analysis of Lean Production Systems, Ronald G. Askin & Jeffrey B. Goldberg, John Wiley & Sons, 2003
2. Mikell P. Groover (2002) Automation, Production Systems and CIM.
3. Rother M. and Shook J, 1999 Learning to See: Value Stream Mapping to Add Value and Eliminate Muda' , Lean Enterprise Institute, Brookline, MA.

PME14257 QUALITY AND RELIABILITY ENGINEERING L T P C
3 0 0 3

AIM:

To expose the students to the various quality control techniques and also to understand the importance and concept of reliability and maintainability in industries.

OBJECTIVES:

To make the students to understand the various quality control techniques and to construct the various quality control charts for variables and attributes and also the design concepts for reliable system and maintenance aspects in industries.

UNIT I QUALITY & STATISTICAL PROCESS CONTROL 8

Quality – Definition – Quality Assurance – Variation in process – Factors – process capability – control charts – variables X, R and X, - Attributes P, C and U-Chart tolerance design. Establishing and interpreting control charts – charts for variables – Quality rating – Short run SPC.

UNIT II ACCEPTANCE SAMPLING 8

Lot by lot sampling – types – probability of acceptance in single, double, multiple sampling plans – OC curves – Producer's risk and consumer's risk. AQL, LTPD, AOQL, Concepts – standard sampling plans for AQL and LTPD – use of standard sampling plans.

UNIT III EXPERIMENTAL DESIGN AND TAGUCHI METHOD 9

Fundamentals – factorial experiments – random design, Latin square design – Taguchi method – Loss function – experiments – S/N ratio and performance measure – Orthogonal array.

UNIT IV CONCEPT OF RELIABILITY 9

Definition – reliability vs quality, reliability function – MTBF, MTTR, availability, bathtub curve – time dependent failure models – distributions – normal, weibull, lognormal – Reliability of system and models – serial, parallel and combined configuration – Markove analysis, load sharing systems, standby systems, covarient models, static models, dynamic models.

UNIT V DESIGN FOR RELIABILITY AND MAINTAINABILITY 11

Reliability design process, system effectiveness, economic analysis and life cycle cost, reliability allocation, design methods, parts and material selection, derating, stress-strength and analysis, failure analysis, identification determination of causes, assessments of effects, computation of criticality index, corrective action, system safety – analysis of down-time – the repair time distribution, stochastic point processes system repair time, reliability under preventive maintenance state dependent system with repair. MTTR – mean system down time, repair vs replacement, replacement models, proactive, preventive, predictive maintenance maintainability and availability, optimization techniques for system reliability with redundancy heuristic methods applied to optimal system reliability.

TOTAL: 45 PERIODS

REFERENCES:
1. Dhillon, Engineering Maintainability – How to design for reliability and easy maintenance, PHI, 2008.
2. Amata Mitra -Fundamentals of Quality Control and improvement‖ Pearson Education, 2002.
3. Patrick D To‘ corner, Practical Reliability Engineering, John-Wiley and Sons Inc, 2002
4. David J Smith, Reliability, Maintainability and Risk: Practical Methods for Engineers, Butterworth 2002.
5. Charles E Ebling, An Introduction to Reliability and Maintability Engineering, Tata-McGraw Hill, 2000.
6. Bester field D.H., -Quality Control‖ Prentice Hall, 1993.

PME14351 COMPUTER AIDED PRODUCT DESIGN L T P C
3 0 0 3

AIM:
To introduce the computer aided modeling and various concepts of product design.

OBJECTIVES:
- To model a product using CAD software.
- To apply the various design concepts and design tools and techniques while designing a product.

UNIT I INTRODUCTION 8
Introduction to Engineering Design – Various phases of systematic design – sequential engineering and concurrent engineering – Computer hardware & Peripherals – software packages for design and drafting.

UNIT II COMPUTER GRAPHICS FUNDAMENTALS AND GEOMETRIC MODEL 8
Computer graphics – applications – principals of interactive computer graphics – 2D 3D transformations – projections – curves - Geometric Modeling – types – Wire frame surface and solid modeling – Boundary Representation, constructive solid geometry – Graphics standards – assembly modeling – use of software packages

UNIT III PRODUCT DESIGN CONCEPTS AND PRODUCT DATA MANAGEMENT 10
Understanding customer needs – Product function modeling – Function trees and function structures – Product tear down methods – Bench marking – Product port folio – concept generation and selection – Product Data Management – concepts – Collaborative product design– manufacturing planning factor – Customization factor – Product life cycle management.

UNIT IV PRODUCT DESIGN TOOLS & TECHNIQUES 10
Product modeling – types of product models; product development process tools – TRIZ – Altshuller‘s inventive principles – Modeling of product metrics – Design for reliability – design for manufacturability – machining, casting, and metal forming – design for assembly and disassembly - Design for environment

UNIT V PRODUCT DESIGN TECHNIQUES 9
FMEA – QFD – Poka Yoke - DOE – Taguchi method of DOE – Quality loss functions – Design for product life cycle.

TOTAL: 45 PERIODS

REFERENCES:
1. Kevin Otto, Kristin Wood, -Product Design‖, Pearson Education, 2000
1. Biren Prasad, -Concurrent Engineering Fundamentals Vol.11‖, Prentice Hall, 1997.
2. James G.Bralla, -Handbook of Product Design for Manufacturing‖, McGraw Hill, 1994
3. Ibrahim Zeid, -CAD/CAM theory and Practice‖, Tata McGraw Hill, 1991.
4. David F.Rogers.J, Alan Adams, -Mathematical Elements for Computer Graphics‖, McGraw Hill, 1990

PME14352 FINANCIAL MANAGEMENT L T P C
3 0 0 3

AIM:
To introduce the concepts of financial and various functions of financial management so that the students will be able to handle higher level financial decisions.

OBJECTIVES:
To train students in various functions of finance such as working capital management, current assets management so that students will be able to make investment decisions when they take up senior managerial positions.

UNIT I FINANCIAL ACCOUNTING 8
Accounting principles - Basic records - Preparation and interpretation of profit and loss statement - balance sheet - Fixed assets - Current assets.

UNIT II COST ACCOUNTING 12
Elements of cost - cost classification - material cost - labour costs - overheads - cost of a product - costing systems - cost determination - process - costing - Allocation of overheads - Depreciation - methods.

UNIT III MANAGEMENT OF WORKING CAPITAL 10
Current assets - Estimation of working capital requirements - Management of accounts receivable - Inventory - Cash - Inventory valuation methods.

UNIT IV CAPITAL BUDGETING 8
Significance of capital budgeting - payback period - present value method - accounting rate of return method - Internal rate of return method.

UNIT V PROFIT PLANNING AND ANALYSIS 7
Cost - Volume profit relationship Relevant costs in decision making profit management analysis - Break even analysis.

TOTAL: 45 PERIODS

REFERENCES:
1. Presanna Chandra, Financial Management, Tata McGraw Hill, 2011.
2. C.James, Vanhorn, Fundamentals of Financial Management PHI 2008
3. G.B.S. Narang, Production and Costing, Khanna Publishers, 1993.
4. R Kesavan, C.Elanchezian, Vijayaramnath, Process Planning and cost estimation, New Age International Publishers, New Delhi 2004
5. RKesavan, C.Elanchezian, Sundar Selwyn, Engineering Economics and Financial Accounting, Laxmi Publications, New Delhi, 2005.
6. R Kesavan, C. Elanchezian, B.Vijaramnath, Engineering Economics and Cost Analysis Anuratha Publications, Chennai, 2006

PME14353 MANUFACTURING MANAGEMENT L T P C
3 0 0 3

AIM:

To introduce the concepts of manufacturing management and various manufacturing management functions to the students.

OBJECTIVE:

To train the students on various functions of manufacturing management so that the students will be able to take up these functions as they get in to senior managerial positions.

UNIT I PLANT ENGINEERING 7

Plant location – Factors affecting plant location – Techniques – Plant layout - principles - Types – Comparison of layouts – Materials handling – Principles – Factors affecting selection of Materials handling system – Types of materials handling systems – Techniques.

UNIT II WORK STUDY 8

Method study – Principles of motion economy – steps in method study – Tool and Techniques – Work measurement – Purpose – stop watch time study – Production studies – work sampling – Ergonomics – Value analysis.

UNIT III PROCESS PLANNING AND FORECASTING 9

Process planning – Aims of process planning – steps to prepare the detailed work sheets for manufacturing a given component – Break even analysis – Forecasting – Purpose of forecasting – Methods of forecasting – Time series – Regression and Correlation – Exponential smoothing.

UNIT IV SCHEDULING AND PROJECT MANAGEMENT 12

Scheduling – Priority rules for scheduling – sequencing – Johnson‘s algorithm for job sequencing – n job M machine problems – Project Network analysis – PERT/CPM – Critical path –Floats – Resource leveling – Queuing analysis.

UNIT V PERSONNEL AND MARKETING MANAGEMENT 9

Principles of Management – Functions of personnel management – Recruitment – Traiing – Motivation – Communication – conflicts – Industrial relations – Trade Union – Functions of marketing – Sales promotion methods – Advertising – Product packaging – Distribution channels – Market research and techniques.

TOTAL: 45 PERIODS

REFERENCES

1. Dr. R. Kesavan, C.Elanchezian and B.Vijayaramnath, Production Planning and Control, Anuratha Publications, Chennai – 2008
2. Martand T. Telsang, Production Management, S.Chand & Co., 2007
3. Dr. R. Kesavan,C. Elanchezian and T.Sundar Selwyn, Engineering Management – Eswar Press, Chennai – 2005
4. Dr. R. Kesavan, C. Elanchezian, and B.Vijayaramnath, Principles of Management – Eswar Press – Chennai – 2004

PME14354 RESEARCH METHODOLOGY L T P C
3 0 0 3

AIM

To introduce the various concepts of Research Methodology

OBJECTIVE

- To introduce various types of Research Design
- To introduce various sampling techniques, statistical analysis and interpretating of the results.

UNIT I INTRODUCTION 10

Meaning of Research – Objectives of Research – Motivation in Research – Types of Research – Research approaches – Significance of Research Method versus Methodology – Research and Scientific Method – Importance of Knowing how research is done – Research Process – Criteria of Good Research – Problems encountered by Researchers in India. What is a Research Problem – Selecting the problem – Necessity of defining the problem – Technique involved in defining a problem.

UNIT II RESEARCH DESIGN 8

Meaning of Research design – Need for Research Design – features of Good Design – Important concepts relating to Research Design – Different Research designs – Basic Principles of Experimental Designs – Developing a Research Plan.

UNIT III SAMPLING DESIGN 8

Census and Sample survey – Implications of a Sample Design – Steps in Sampling Design – Criteria for selecting a Sampling Procedure – Characteristics of a Good Sample Design Different Types of Sample Designs – How to select a Random Sample – Random Sample from an indicate universe – Complex Random Sampling Designs.

UNIT IV PROCESSING AND ANALYSIS OF DATA 9

Processing operation – Some problems in Processing – Elements/Types of Analysis – Statistics in Research – Measures of Central Tendency – Measures of Dispersion – Measures of Asymmetry (Skewness) – Measures of Relationship – Simple Regression Analysis – Multiple Correlation and Regression Partial Correlation – Association in case of Attributes – Other Measures – Summary chart concerning Analysis of Data.

UNIT V INTERPRETATION, REPORT WRITING 10

Meaning of Interpretation – Why interpretation – Technique of interpretation – Precaution in interpretation – Significance of Report writing – Different steps in report writing – Layout of the Research report – Types of reports – Oral presentation – Mechanics of writing Research Reports – Computer and Computer Technology – The computer system – Important characteristics – The binary number system – Computer applications.

TOTAL: 45 PERIODS

REFERENCE:

1. R. Panner Selvam, -Research Methodology‖, Prentice Hall of India, New Delhi, 2004.
2. Research Methodology – C.R. Kothari, Wishwa Prakashan Publishers, India, 2001.
3. Murray R. Spigel, -Theory and problem of Statistics‖, Schaum Publishing Co., New York. 2000.

PME14355 **NANO TECHNOLOGY** **L T P C**
3 0 0 3

AIM:

To inspire the students to expect to the trends in development and synthesizing of nano systems and measuring systems to nano scale.

OBJECTIVES:

- To expose the students to the evolution of Nano systems, to the various fabrication techniques.
- Also to impart knowledge to the students about nano materials and various nano measurements techniques.

UNIT I OVER VIEW OF NANOTECHNOLOGY 6

Definition – historical development – properties, design and fabrication Nanosystems, , working principle ,applications and advantages of nano system. Nanomaterials – ordered oxides – Nano arrays – potential health effects

UNIT II NANODEFECTS, NANO PARTILES AND NANOLAYERS 8

Nanodefects in crystals – applications – Nuclear Track nano defects. Fabrication of nano particles – LASER ablation – sol gels – precipitation of quantum dots.Nano layers – PVD,CVD ,Epitaxy and ion implantation – formation of Silicon oxide- chemical composition – doping properties – optical properties

UNIT III NANOSTRUCTURING 8

Nanophotolithography – introduction – techniques – optical – electron beam – ion beam – X-ray and Synchrotron – nanolithography for microelectronic industry – nanopolishign of Diamond – Etching of Nano structures – Nano imprinting technology – Focused ion beams - LASER interference Lithography nanoarrays –Near-Field Optics - case studies and Trends

UNIT IV SCIENCE AND SYNTHESIS OF NANO MATERIALS 12

Classification of nano structures – Effects of nano scale dimensions on various properties – structural, thermal, chemical, magnetic, optical and electronic properties fluid dynamics –Effect of nano scale dimensions on mechanical properties - vibration, bending, fracture

Nanoparticles, Sol-Gel Synthesis, Inert Gas Condensation, High energy Ball Milling, Plasma Synthesis, Electro deposition and other techniques. Synthesis of Carbon nanotubes – Solid carbon source based production techniques – Gaseous carbon source based production techniques – Diamond like carbon coating. Top down and bottom up processes.

UNIT V CHARACTERIZATION OF NANO MATERIALS 11

Nano-processing systems – Nano measuring systems – characterization – analytical imaging techniques – microscopy techniques, electron microscopy scanning electron microscopy, confocal LASER scanning microscopy - transmission electron microscopy, transmission electron microscopy, scanning tunneling microscopy, atomic force microscopy, diffraction techniques – spectroscopy techniques – Raman spectroscopy, 3D surface analysis – Mechanical, Magnetic and thermal properties – Nano positioning systems.

TOTAL: 45 PERIODS

REFERENCES:

1. Tai – Ran Hsu, MEMS and Microsystems Design and Manufacture, Tata-McGraw Hill, New Delhi, 2002.
2. Fahrner W.R.,Nanotechnology and Nanoelectronics, Springer (India) Private Ltd., 2011.
3. Mark Madou , Fundamentals of Microfabrication, CRC Press, New York, 1997.
4. Norio Taniguchi, Nano Technology, Oxford University Press, New York, 2003
5. Mohamed Gad-el-Hak, MEMS Handbook, CRC press, 2006, ISBN : 8493-9138-5
6. Waqar Ahmed and Mark J. Jackson, Emerging Nanotechnologies for Manufacturing, Elsevier Inc.,2013,ISBN : 978-93-82291-39-8

7. Sami Franssila, Introduction to Micro fabrication , John Wiley & sons Ltd, 2004. ISBN:470-85106-6
8. Charles P Poole, Frank J Owens, Introduction to Nano technology, John Wiley and Sons, 2003
9. Julian W. Hardner Micro Sensors, Principles and Applications, CRC Press 1993.

PME14356 MATERIALS TESTING AND CHARACTERIZATION TECHNIQUES L T P C
3 0 0 3

AIM

This course aims to impart knowledge on various techniques of material characterization.

OBJECTIVES

On completion of the course the students are expected to be knowledgeable in microstructure evaluation, crystal structure analysis, electron microscopy, Chemical Thermal Analysis, static and dynamic mechanical testing methods.

UNIT I MICRO AND CRYSTAL STRUCTURE ANALYSIS 10

Principles of Optical Microscopy – Specimen Preparation Techniques – Polishing and Etching – Polarization Techniques – Quantitative Metallography – Estimation of grain size – ASTM grain size numbers – Microstructure of Engineering Materials - Elements of Crystallography – X- ray Diffraction – Bragg's law – Techniques of X-ray Crystallography – Debye – Scherer camera – Geiger Diffractometer – analysis of Diffraction patterns – Inter planer spacing – Identification of Crystal Structure, Elements of Electron Diffraction.

UNIT II ELECTRON MICROSCOPY 9

Interaction of Electron Beam with Materials – Transmission Electron Microscopy – Specimen Preparation – Imaging Techniques – BF & DF – SAD – Electron Probe Microanalysis – Scanning Electron Microscopy – Construction & working of SEM – various Imaging Techniques – Applications- Atomic Force Microscopy- Construction & working of AFM - Applications .

UNIT III CHEMICAL AND THERMAL ANALYSIS 9

Basic Principles, Practice and Applications of X-Ray Spectrometry, Wave Dispersive X-Ray Spectrometry, Auger Spectroscopy, Secondary Ion Mass Spectroscopy, Fourier Transform Infra Red Spectroscopy (FTIR)- Proton Induced X-Ray Emission Spectroscopy, Differential Thermal Analysis, Differential Scanning Calorimetry (DSC) And Thermo Gravitymetric Analysis (TGA)

UNIT IV MECHANICAL TESTING – STATIC TESTS 8

Hardness – Brinell, Vickers, Rockwell and Micro Hardness Test – Tensile Test – Stress – Strain plot – Proof Stress – Torsion Test - Ductility Measurement – Impact Test – Charpy & Izod – DWTT - Fracture Toughness Test, Codes and standards for testing metallic and composite materials.

UNIT V MECHANICAL TESTING – DYNAMIC TESTS 9

Fatigue – Low & High Cycle Fatigues – Rotating Beam & Plate Bending HCF tests – S-N curve – LCF tests – Crack Growth studies – Creep Tests – LM parameters – AE Tests-modal analysis - Applications of Dynamic Tests.

TOTAL: 45 PERIODS

TEXT BOOKS:

1. Culity B.D., Stock S.R& Stock S., Elements of X ray Diffraction, (3rd Edition). Prentice Hall, 2001.
2. Dieter G.E., Mechanical Metallurgy, (3rd Edition), ISBN: 0070168938, McGraw Hill, 1988.
3. Davis, H.E., Hauck G. & Troxell G.E., The Testing of engineering Materials, (4th Edition), McGraw Hill, College Divn., 1982.
4. Suryanarayana A. V. K., Testing of metallic materials, (2nd Edition), BS publications, 2007.

REFERENCES:

1. Goldsten,I.J., Dale.E., Echin.N.P.& Joy D.C., Scanning Electron Microscopy & X ray- Micro Analysis, (2nd Edition), ISBN – 0306441756, Plenum Publishing Corp., 2000.
2. Newby J., Metals Hand Book- Metallography & Micro Structures, (9th Edition), ASM International, 1989.
3. Grundy P.J. and Jones G.A., Electron Microscopy in the Study of Materials, Edward Arnold Limited, 1976.
4. Morita.S, Wiesendanger.R, and Meyer.E, -Non-contact Atomic Force Microscopy‖ Springer, 2002,
5. Davis J. R., Tensile Testing, 2nd Edition, ASM International, 2004.
6. ASM Hand book-Materials characterization, Vol – 10, 2004.

PME14357 MECHATRONICS L T P C
3 0 0 3

OBJECTIVES:

This syllabus is formed to create knowledge in Mechatronics systems and impart the source of concepts and techniques, which have recently been applied in practical situation. It gives the frame work of knowledge that allows engineers and technicians to develop an interdisciplinary understanding and integrated approach to engineering.

UNIT I INTRODUCTION 5

Introduction to Mechatronics-systems – Mechatronics approach to modern engineering and design – Need of Mechatronics – Emerging areas of Mechatronics – Classification of Mechatronics – Mechatronics elements.

UNIT II SENSORS AND TRANSDUCERS 12

Introduction – Performance Terminology – Potentiometers – Strain gauges – I VDT – Eddy current sensor – Hall effect sensor – Capacitance sensors – Digital transducers – Temperature sensors – Optical sensors – Piezo electric sensor-ultrosonic sensors – Proximity sensors – Signal processing techniques.

UNIT III MICROPROCESSORS AND MICROCONTROLLERS 12

Introduction – Architectures of 8 – bitmicrocontrollers (8051) series, PIC Microcontrollers (16f xxx) series – Assembly language programming instruction format, addressing modes, instruction sets, Basic program examples interface of keypads, leds, leds, A/D and D/A Converters, RS 232 serial communication interface, classification of memories.

UNIT IV ACTUATORS 8

Switching Devices, Classification of actuators – Electrical actuators – Solid state relays, solenoids, D.C. motors, Servo motors, Stepper motors – Interfacing with microcontroller through H-bridge Circuits – Piezoelectric actuators.

UNIT V MECHATRONIC SYSTEMS 6

Design process-stages of design process – Traditional and Mechatronics design concepts – Case studies – Engine management system, Automatic camera, Automatic wishing machine, Pick and place robots.

TOTAL: 43 PERIO

REFERENCES:

1. R.K.Rajput.A Text Book of Mechatronics, Chand &Co, 2007
2. W.Bolton, -Mechatronics‖ Pearson Education Limited, 2004
3. M.A. Mazidi & J.G. Mazidi, 8051 Micrcontroller and embedded systems
4. Devadas shetty, Richard A. Kolk, -Mechatronics System Design‖, PWS Publishing Company